

23. (amended) A method of forming a pattern of coatings onto a panel to achieve at least substantial registration between at least a part of successive coatings along at least one edge of said pattern, the method comprising the steps of:

- a) providing a base;
- b) applying a first coating to at least a part of said base;
- c) applying at least a second coating over at least a portion of said first coating;

and

d) without cutting or punching, forming an edge to define a perimeter for said first coating and said second coating to achieve at least substantial registration of said second coating with said first coating, said registration existing at areas of said first coating and said second coating including at least one region not immediately adjacent said edge.

28. (amended) A method of forming a laminate pattern of coatings onto a light permeable panel with substantial registration between at least two coatings along at least one defined edge of the pattern as well as at least one area of said successive coatings not immediately adjacent said edge, the method comprising the steps of:

- a) providing a base material having a first side and a second side;
- b) cutting said base material to provide a desired pattern of perforate and non-perforate portions for attaining substantial registration of successively applied layers of coatings;
- c) applying a first coating to at least one non-perforate portion of said first side of said base material;
- d) applying at least a second coating over at least a portion of said first coating so as to define a laminate pattern of coatings with substantial registration along defined edges of at least a part of remaining non-perforate portions of cut said base material and with substantial registration along at least one area of said base material not immediately adjacent said edges; and

e) applying a light absorbing coating over at least a portion of said second side of said base;

wherein substantial registration exists between said first coating and said second coating including registration at at least one area of said coating not immediately adjacent an edge thereof.

32. (amended) A method of forming a pattern of coatings onto a panel with substantial registration between at least a part of successive coatings along at least one edge of the pattern and at at least one area of said successive coatings not immediately adjacent said edge, the method comprising the steps of:

- a) providing a base;
- b) without cutting or punching, forming an edge to define a perimeter for said coatings to achieve substantial registration;
- c) after forming said edge, applying a first coating to at least a part of said base; and
- d) applying at least one additional coating over at least a portion of said first coating;

wherein substantial registration exists between said coating and said additional coating at said edge.

36. (amended) An article of manufacture comprising:

- a) a base having at least a first surface and a second surface;
- b) a first coating on at least one surface of said base; and
- c) a second coating on at least a part of said first coating;
said second coating having at least one edge that defines at least one perimeter on said base, said edge being defined without cutting or punching;
wherein said first coating and said second coating form a substantially aligned relationship with each other on at least a part of said edge.

37. (amended) An article of manufacture according to claim 36, wherein said base has at least one characteristic selected from a group consisting of (I) said base is formable, (ii) said base is deformable, (iii) said base is shape-changeable, (iv) said base is expandable, (v) said base is contractable, (vi) said base includes an area at least partially transmissive to light, (vi) said base is at least partially electrically conductive, (vii) said base is at least partially light transmissive, (ix) said base is at least partially light transmissive to visible light proximate a surface of said base, and (x) said base defines a hollow portion.

51. (amended) An article of manufacture, comprising:

a non-coating layer first base;

a non-coating layer second base;

means for attaching said second base to said first base;

at least one coating; and

at least one edge defining a perimeter.

52. (amended) An article of manufacture, according to claim 51, wherein at

least a surface portion of said one coating defines an additional base.

60. (amended) A method of forming a laminate pattern of coatings onto a material with substantial registration between successive coatings along at least one defined edge as well as at areas of said successive coatings that are not immediately adjacent said edge, the method comprising the steps of:

- a) providing a base;
- b) modifying said base, without punching or cutting, on at least one base surface to define at least one edge;
- c) applying a first coating to said one surface of said base so as to use said edge to define at least one perimeter of said first coating;